Assembly Instructions



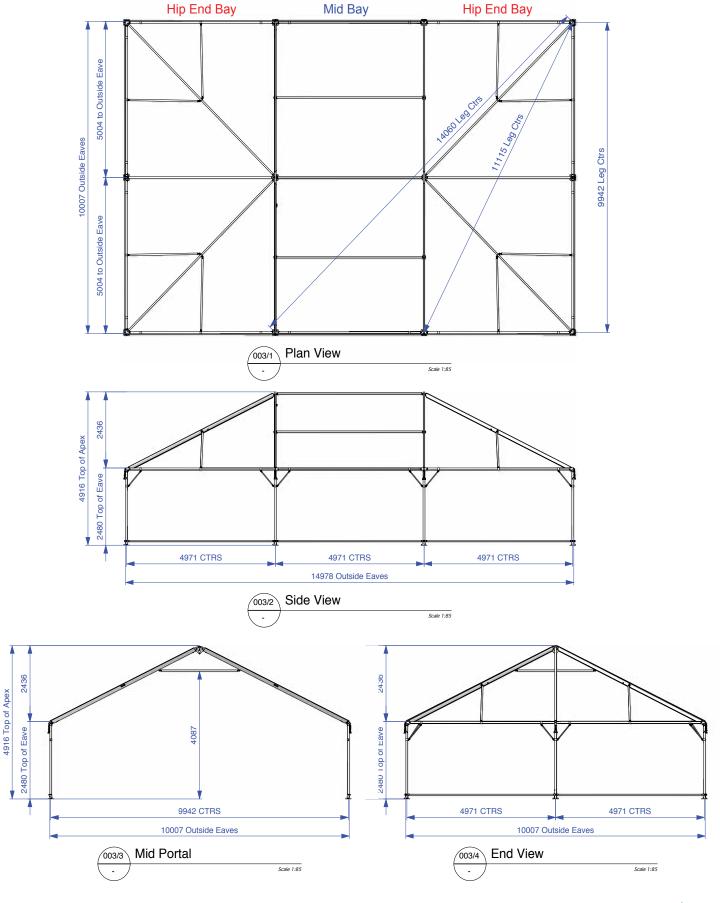




SIMPLICITY · PERFORMANCE · STYLE

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Plans & Elevations



Parts Identification



Hir	\ End	Bay	ıc ∐a	rdwar	e List
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Ref.	Part Name	Qty	Part Number
1	Apex Connector Mid - Channel Tube 26°	1	70.707
2	Ø65 Corner Connector	4	70.842
3	Ø65 Tee Connector	2	70.843
4	Ø65 Shoulder Connector 26°	2	70.738
5	Tensioner Set	8	
a	- (x1) 16mm Reid Bar Nut		-
b	- (x1) Tensioner Hook		70.841
С	- (x1) Tensioner Bracket Hook Rod		72.716
6	10m Side Rafter - Channel Tube	2	70.510.006
7	10m Hip Rafter - AliRail (2 Pieces)	4	
b	- (x1) Upper Hip Rafter		70.510.012
С	- (x1) Lower Hip Rafter		70.510.012
8	10m End Rafter - Ø65mm	2	70.510.019
9	Ø65 Ridge Purlin 5m	0	70.788
10	Ø50 Intermediate Purlin 5m	0	70.792
11	Ø65 Eave Purlin 5m (3 Way)	8	70.76
12	Base Rail - 4.97m	8	70.785
13	Ø25 Brace bar	16	70.742
14	10m Apex Brace / Hip Brace	9	70.510.016
15	90° Ø65 Leg - 2.4m	4	70.782
16	180° Ø65 Leg - 2.4m	4	70.783
17	Ø65mm Base Foot	8	70.741

Hip End Bays Fabric List

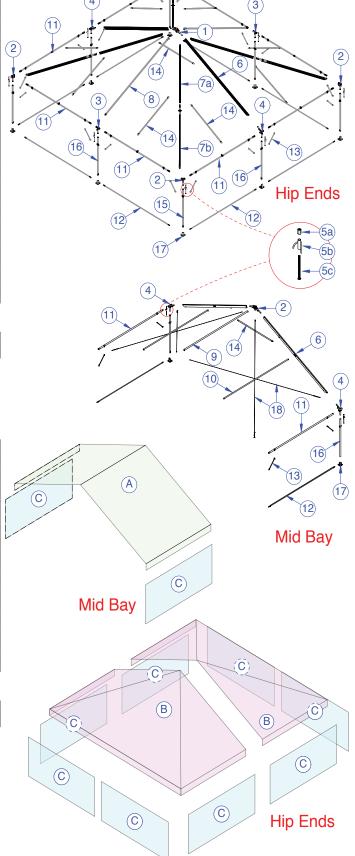
ĺ	В	10m x 10m Hip End Roof (2 Pieces)	1	70.310.600
Ī	С	5m x 2.4m Wall	8	60.014.50

Mid Bay Hardware List

<u>Mid</u>	Bay Hardware List (Bay C	Quantity = 1)	
Ref.	Part Name	Qty	Part Number
2	Apex Connector Mid - Channel Tube 26°	1	70.707
4	Ø65 Shoulder Connector 26°	2	70.840
5	Tensioner Set		
a	- (x1) 16mm Reid Bar Nut		-
b	- (x1) Tensioner Hook		70.841
С	- (x1) Tensioner Bracket Hook Rod		72.716
6	10m Side Rafter - Channel Tube	2	70.510.006
9	Ø 65 Ridge Purlin 5m	1	70.788
10	Ø 50 Intermediate Purlin 5m	2	70.792
11	Ø65 Eave Purlin 5m (2 way)	2	70.787
12	Base Rail - 4.97m	2	70.785
13	Ø 25 Brace bar	4	70.742
14	Apex Brace / Hip Brace	1	70.510.016
16	Ø65 Leg - 2.4m, 180°	2	70.783
17	Ø 65mm Base Foot	2	70.741
18	Roof Brace Cable Set	0	70.510.023

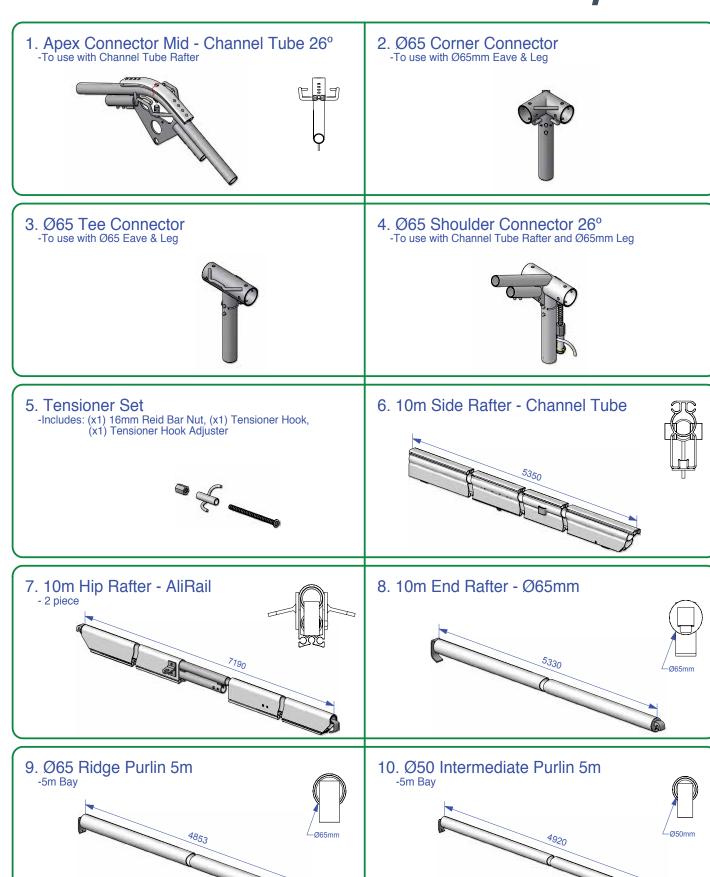
Mid Bay Fabric List

Α	10m x 5m Mid Roof	1	70.310.660
С	5m x 2.4m Wall	2	60.025



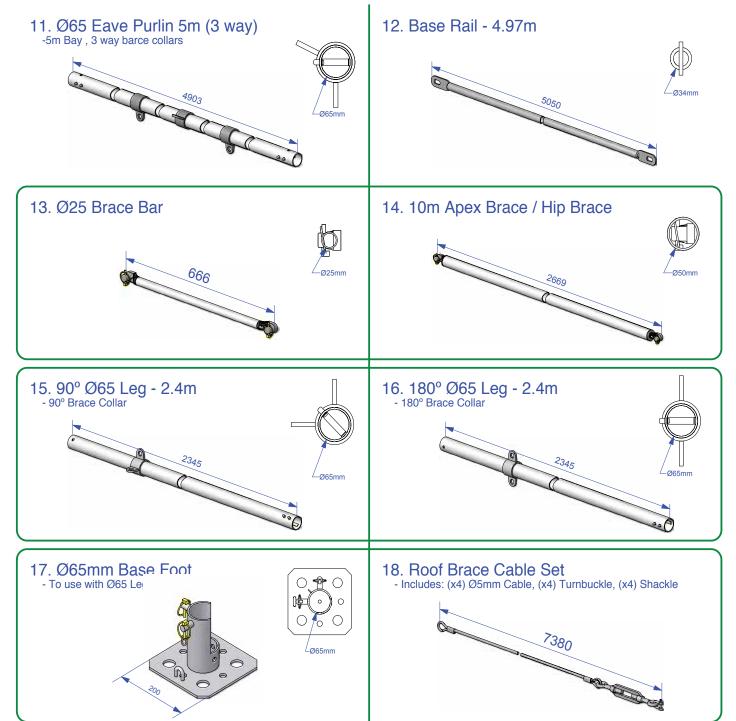


Parts Identification



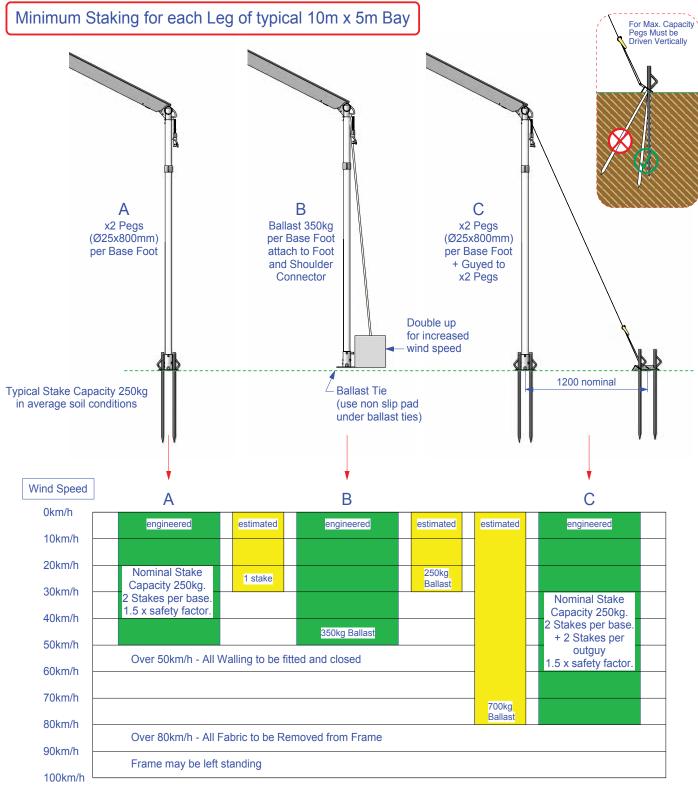


Parts Identification



Recommended Staking Options

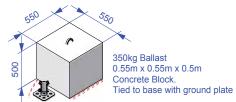




Recommended Staking Options. Based on average Soil Conditions.

Consider Location factors eg: on Exposed Hilltop, limit speed to 50% of above.

In poor soil use more stakes or longer stakes.

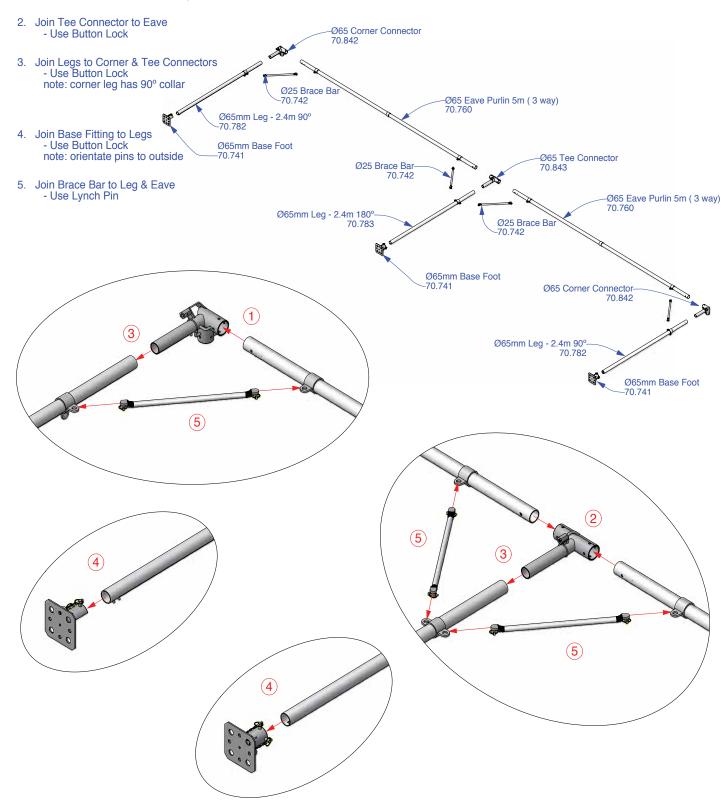


End Frame Assembly



Assemble Hip End Frame

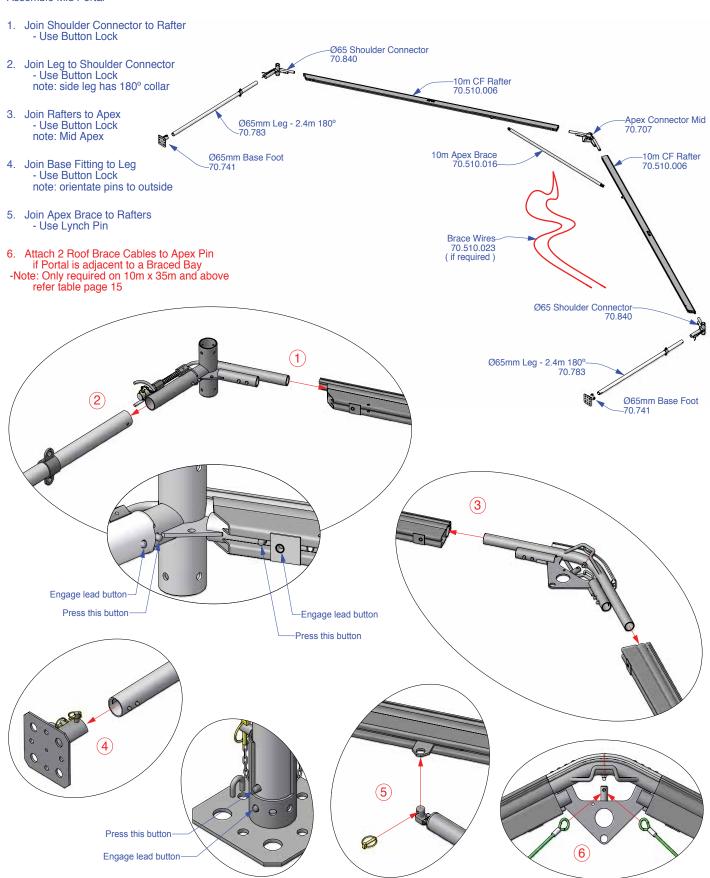
Join Corner Connector to Eave
 Use Button Lock
 note: centre collar faces in & up



Mid Frame Assembly

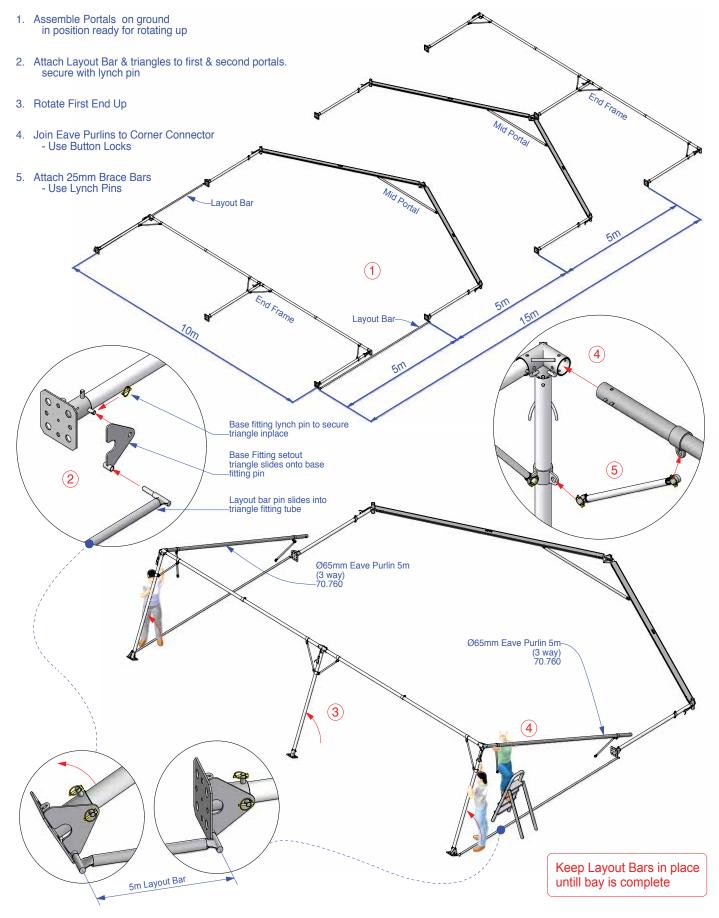


Assemble Mid Portal



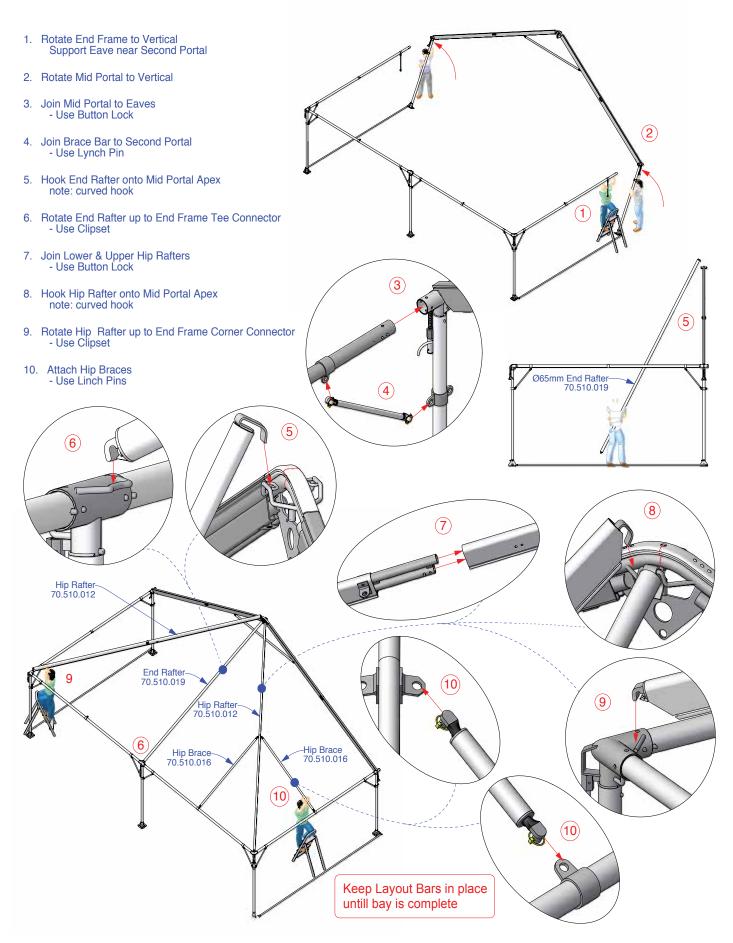
Portal Layout





End Frame Assembly

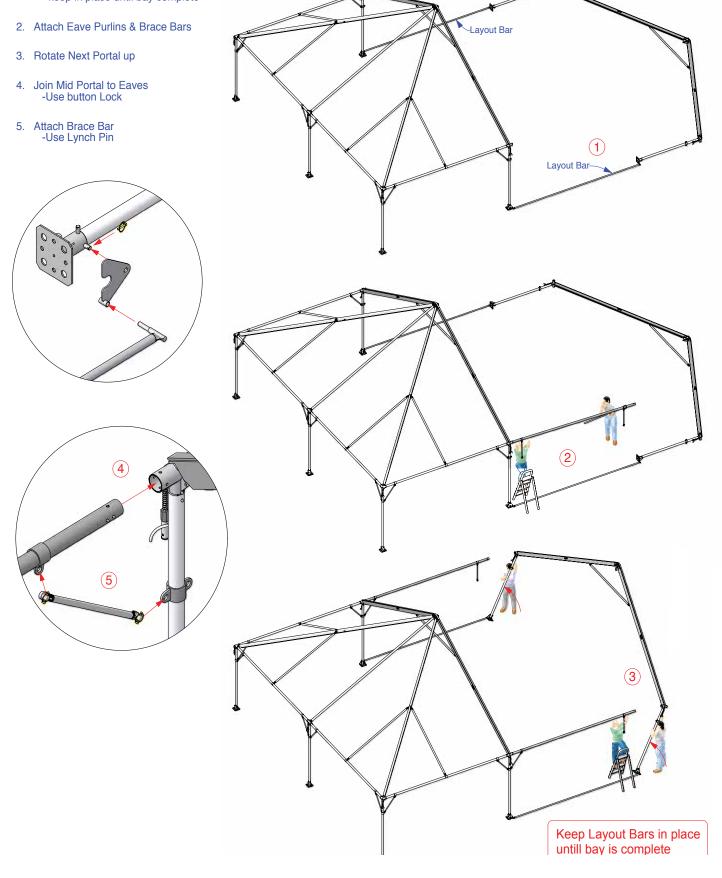




Continued Frame Assembly



Move Layout Bars to Next Bay
 keep in place until bay complete

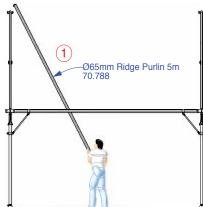


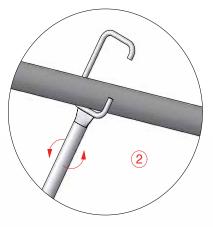
Mid Bay & Brace Wire Installation



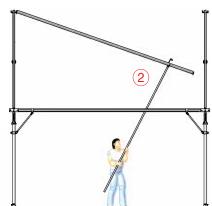
- 1. Hook Ridge Purlin onto Mid Portal Apex note: curved hook
- Rotate Ridge Purlin up to Second Mid Portal Apex
 Use Purlin Fork. keep square to purlin
 twist Purlin Fork to reduce sliding
- 3. Hook Ridge Purlin into Second Mid Portal Apex Ensure Engaged
- 4. Install Intermediate Purlins same process as Ridge Purlin
- 5. Attach Roof Brace Wires to Shoulders
 - Use Shackle
 - Do not fully tension turnbuckle until roof fabric is in place.

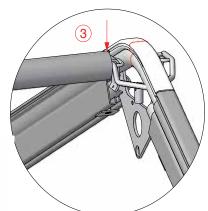


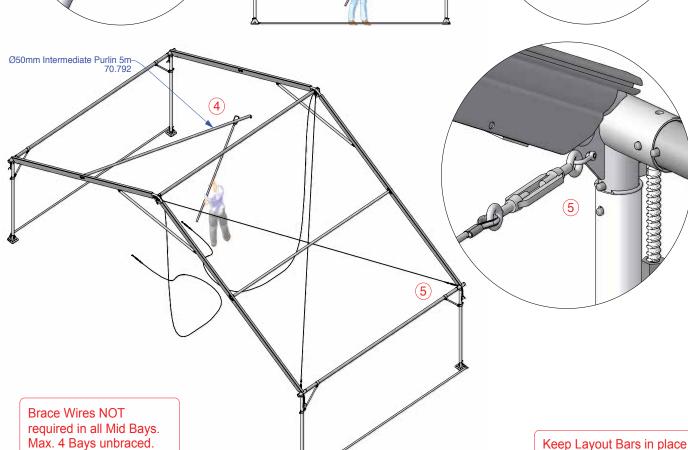




Hip Bay acts as bracing.

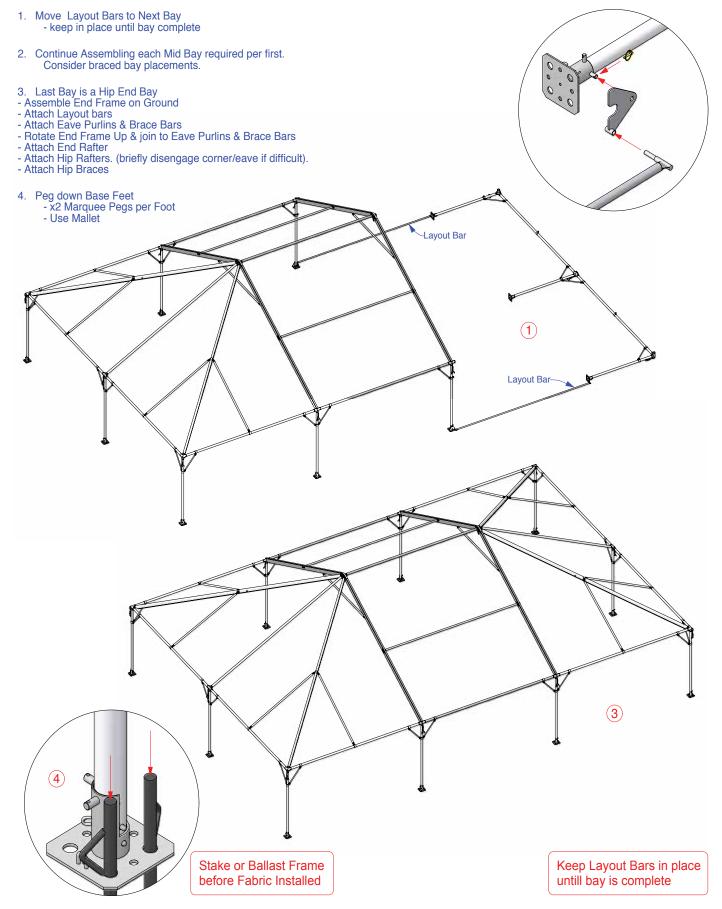






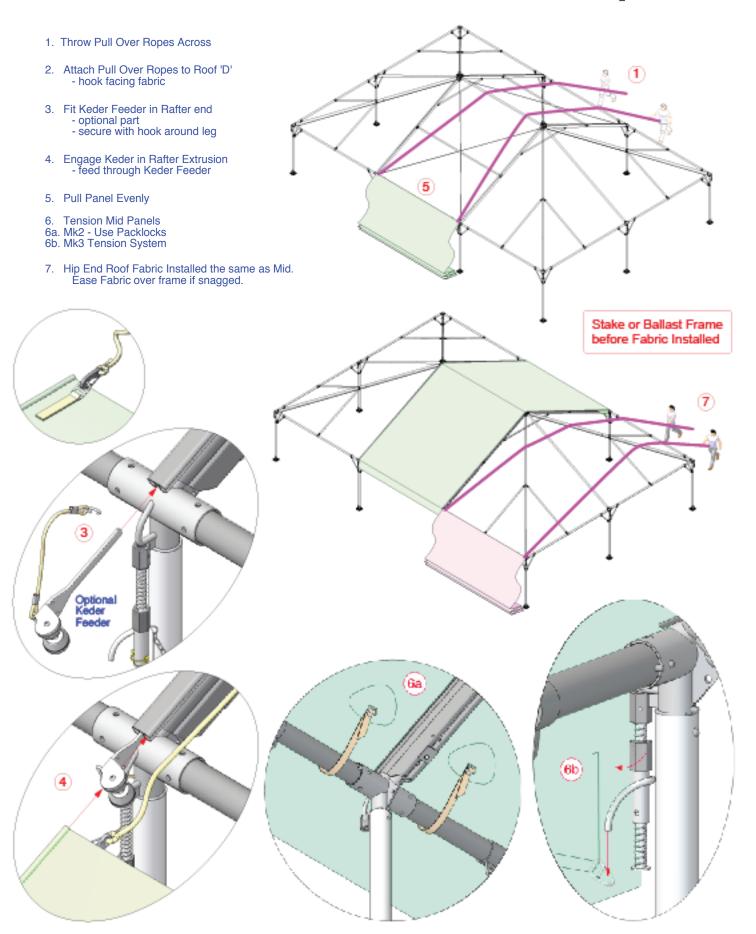
Continued Frame Assembly





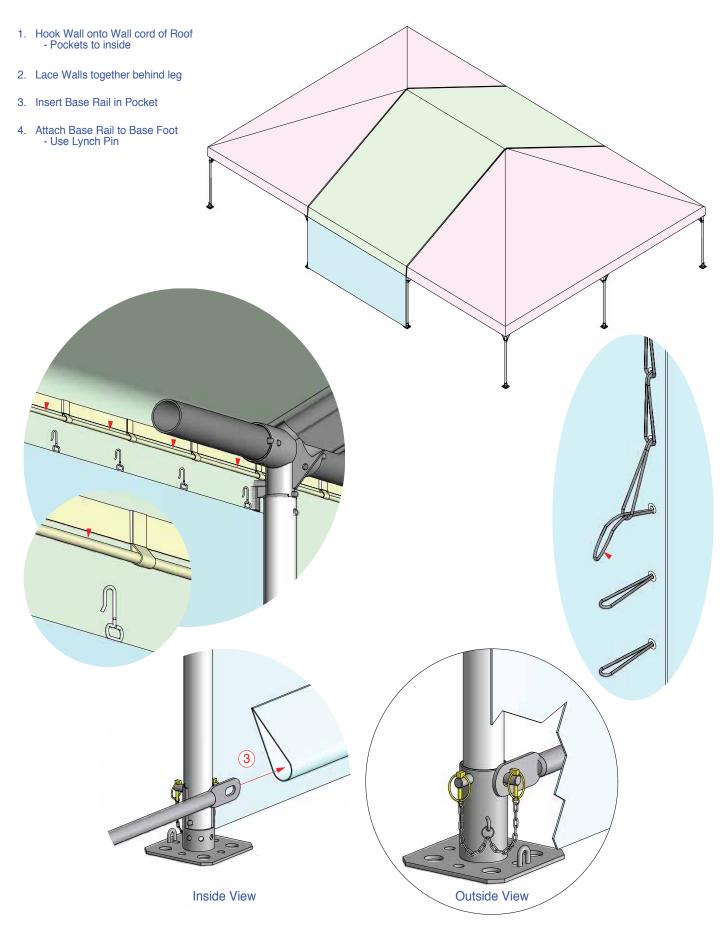
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Roof Fabric Installation



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Wall Fabric Installation





Hip End Frame Layout Examples

