# CARE & MAINTENANCE OF FRAMES

## **Cleaning Fete or Springtop Frames**

Baytex supplies a range of Fete & Springtop Marquees built to a very high standard in its Tauranga, NZ based factory. These products are described in our manufacturing drawings and are supported by certified PS1 engineering documentation.

These are purpose designed, high quality marquees comprising of heavy duty anodised 6261, T5 & T6 aluminum extrusions, galvanised steel connectors and other frame components.

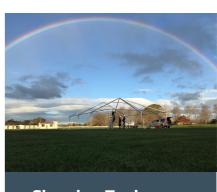
The frame is supported with heavy-duty galvanised steel plastic coated bracing cables.

Fetes are secured to the ground with steel staking or alloy screw anchors.

While these marquees are very durable and low maintenance a routine maintenance program to check for wear & tear, damaged or faulty components will ensure safe use and maximise life expectancy. Your maintenance checks should be conducted prior to your high season and prior to and/or following each use.

### Framework: Aluminium:

- The various parts comprise a range of extruded aluminum structural elements such as legs, eaves and centre pole. Each element is integral to the structural performance of the tent and should be regularly checked for structural cracking, tears, major dents, connection joint stretching and bending damage.
- Main tent aluminium parts are quite robust due to the anodised surface treatment. If any scratches or dents occur these can be repaired, and a light coating of satin silver enamel will protect from corrosion. Other than this a warm soap water or Baytex's Sliktop will keep the surface in good condition.
- If any such damage is present either prior to use or following use these components should be noted on the maintenance sheets and isolated from further use. Depending on the extent of the damage the component can either be repaired or replaced. Please refer to the manufacturer for advice.
- As described above the extruded aluminum elements are structural elements so do not drill into
  or otherwise damage or alter these structural faces without the consent of the manufacturer.
- Under no circumstances shall a damaged alloy component be repaired by welding.
- Superficial damage such as scratching or minor dents whilst aesthetically unpleasant are not considered structural damage and should be noted in your
  maintenance check sheets but no action may be necessary at this stage.
- Do not overload the frames. Please refer to the manufacturer for the allowable loads for your Fete/Springtop.
- Ensure all button lock pins are secured, undamaged and tight.
- Regularly check for corrosion damage to connections.



### **Cleaning Tools:** Sliktop Cleaner Rags



New Zealand 52 Newton Street, PO Box 4370, Mount Maunganui New Zealand

tel +64 7 579 0190 www.baytex.co.nz **Australia** tel 1800 766 661



# CARE & MAINTENANCE OF FRAMES

## **Cleaning Marquee Frames cont.**

### Framework: Steel Fittings

- The legs, eaves and centre pole are integral to the structural performance of the tent and should be regularly checked for structural weld cracking, tears, major dents and bending damage.
- If any such damage is present either prior to use or following use these components should noted on the maintenance sheets and isolated from further use. Depending on the extent of the damage the component can either be repaired or replaced. Please refer to the manufacturer for advice.
- Review all steel connection fittings as above.
- Regularly check all steel components for corrosion and ensure all button locks are tight and secure.

### Framework: Cable Bracing/ Guy Straps

- Regularly check bracing cables/ Guy straps for damaged, fraying or broken straps. Check the plastic coating on the cables isn't 'stripped'.
- Regularly check guy straps for mechanical hook & keeper, ratchet damage, stitching damage or web fraying. If straps are damaged remove from service and replace. Refer to the manufacturer for the appropriate replacement.
- Cable must be installed in accordance with manufacturer's instructions.

#### Framework: Cable Bracing/Guy Straps

- Baytex ensures that all products that leave our factory are safe and compliant to industry standard for their respective markets.
- It is the owner's responsibility for the upkeep and maintenance of Fete/Springtop, this will ensure the safety of their end users.
- Baytex offers a full 2 year manufactures warranty from purchase date for any repair or replacement.

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