

# ALISPAN

## Assembly Instructions

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SIMPLICITY · PERFORMANCE · STYLE

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## INSTALL SET UP

1



Set up the string line.

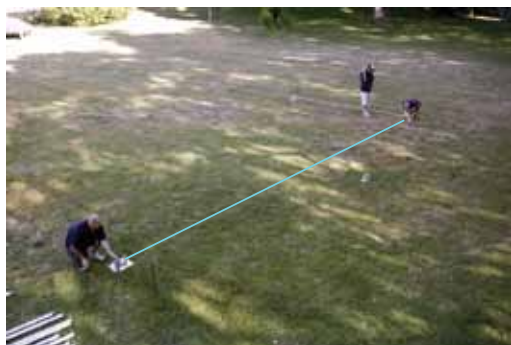


2



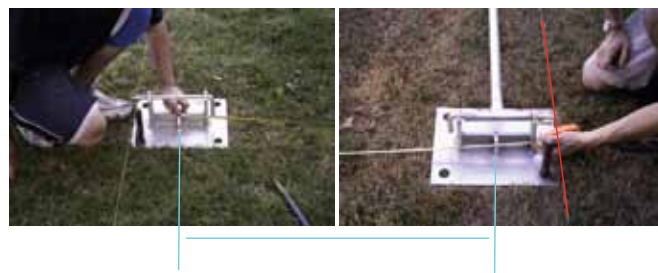
Use the Spacer Bar to position the first two Base Plates.

3



Set out the width of the first Portal.

4



Measure the Portal width from centre to centre.

5



Check the diagonals - they must be approximately equal to each other.

6

## ASSEMBLE PORTALS



Assemble each Portal frame. Attach to Base Plates.

7



Attach the Gable Upright.

8



Securely attach the Brace Cables.

9



Connect the Portal Base Stays on each side.

10



Install the Gable Infill Fabric (optional). Lace the gable sections together.



11



Attach the Push Pole and check that the Retaining Clip and Cord are secure.

13



Hold the Portal securely in the not quite vertical position.

15



Engage the Ridge Purlin hook end first.

17



Use the Purlin Fork to engage the Ridge Purlin into the second Portal.

19 FIT BACE CABLES



Engage the roof and wall Brace Cables underneath the Purlins.

RAISE PORTALS

12



Lift the first Portal with everyone starting at the middle. As the Portal is raised the crew should move outwards in the direction of the arrows.

14



Secure both Portal Brace Stays to the adjacent Base Plates.

16

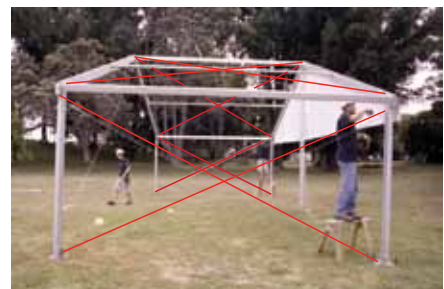


Raise the second Portal and rest on the Push Pole.

18



20



IMPORTANT: All Brace Cables must be properly fitted into a single bay as shown. Lightly tighten all the Brace Cables.

21



Remove the Brace Stays **only** when all the cable sare securely fitted.

22



Continue to raise the remaining Portals by repeating the process. A set of Brace Cables is only required on every sixth Bay or as shown in the manufacturers layout. At this point all Base Plates must be firmly fixed down, ballasted or staked, with the required number of stakes.

## 23 INSTALLING ROOF PANELS



Engage one end of the Roof Panel into both Keder grooves. Use the Pull Ropes to slide the roof panels into position – pull both ropes together making sure that both crew pull evenly.

24



Install the Roof Tension Bars and tension evenly.

## 25 INSTALLING WALLS



Install each Wall by sliding the Slugs into the bottom track of the Eave Bar.

26



Repeat for both sections of each Wall.

27



Slide the side of each Wall section into the outside Keder Track of the Leg Extrusion.

28



29



Slide the Wall Bars in from the outside.

30

